



7 TONNE RATING

Conveyor Products Pty Ltd manufactures the Sure Grip belt clamps in Australia and distributes this product directly to the market throughout Australia, New Zealand and South-East Asia.

Sure Grip® Belt Clamps apply positive pressure directly to the surface of the belt. This means less damage to the carcass of the conveyor belt and generates significantly more pulling force.

The Sure Grip® Belt Clamp is robust and the bolt is not removed from the clamp, thus minimising damage and/or loss.

FEATURES

- ▶ The Original patented design since 1998
- Australian Made
- Clamp end & Screws are made from High Grade Steel
- Designed for use in any conditions
- Choice of Lightweight aluminium bars or heavy duty steel bars
- ▶ Easy to transport & assemble
- Available in different colours
- Available in single lug or double lug head
- Available with ratchet winches to remove trough on heavier belts.



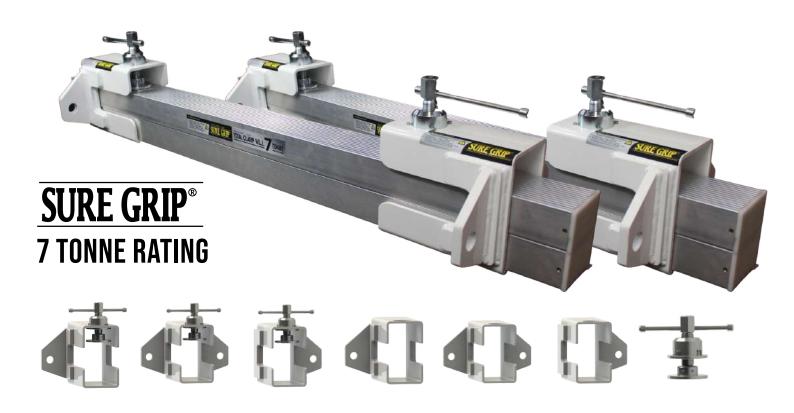


OPERATING PROCEDURE

- Ensure the conveyor belt is fully isolated and tagged out to the site's ISOLATION PROCEDURE
- ▶ Select position where clamp/clamps are to be used. Clean belt of all forms of dirt, moisture and oils etc. Unscrew both clamp bolts, remove end assemblies and separate the bars.
- Position the bottom bar under the belt and support each end, ensuring it is 90 degrees to the belt.
- Place the top bar into position, slide the end clamps over the top and bottom bar and ensure that clamps are placed against each edge of the conveyor belt.
- If using a torque wrench ensure the correct pressure is applied to the tensioning bolts to ensure maximum clamping force. (It is not necessary to over tighten main screw as 160 N/M applies a force of 3.5 tonnes)
- Connect the pulling appliances to the lugs of the clamps and tension until sufficient slack belt has been obtained. When two appliances are used, operate them together and evenly. Please note that W.L.L. applies to each clamp head when appropriate chains and slings are used on the pulling lugs provided.
- To remove the clamps, when the belt repair is finished, reverse the above procedure.







SURE GRIP 7 TONNE BELT CLAMPS

Max Belt Thickness = 50mm

Belt Width		Bar Length	
mm		mm	
1200		1600	
1400		1800	
1500		1900	
1600		2000	
1800		2200	
1900		2300	
2000		2400	
2200		2600	
2400		2800	
2500		2900	

Single Lug Set[#]

Item	Weight	
Code	kg	
SG-MK7-1200-AB-SL	134.78	
SG-MK7-1400-AB-SL	139.62	
SG-MK7-1500-AB-SL	142.04	
SG-MK7-1600-AB-SL	144.46	
SG-MK7-1800-AB-SL	149.30	
SG-MK7-1900-AB-SL	151.72	
SG-MK7-2000-AB-SL	154.14	
SG-MK7-2200-AB-SL	158.98	
SG-MK7-2400-AB-SL	163.82	
SG-MK7-2500-AB-SL	166.24	

Double Lug Set*

Item	Weight	
Code	kg	
SG-MK7-1200-AB-DL	138.30	
SG-MK7-1400-AB-DL	143.14	
SG-MK7-1500-AB-DL	145.56	
SG-MK7-1600-AB-DL	147.98	
SG-MK7-1800-AB-DL	152.82	
SG-MK7-1900-AB-DL	155.24	
SG-MK7-2000-AB-DL	157.66	
SG-MK7-2200-AB-DL	162.50	
SG-MK7-2400-AB-DL	167.34	
SG-MK7-2500-AB-DL	169.76	

SURE GRIP 7 TONNE BELT CLAMPS

REPLACEMENT BARS

Max Belt Thickness = 50mm

Belt Width	Bar Length	
mm	mm	
1200	1600	
1400	1800	
1500	1900	
1600	2000	
1800	2200	
1900	2300	
2000	2400	
2200	2600	
2400	2800	
2500	2900	

Single Lug Set[#]

Item	Weight	
Code	kg	
SG-MK7-AB-1200	9.81	
SG-MK7-AB-1400	11.02	
SG-MK7-AB-1500	11.63	
SG-MK7-AB-1600	12.23	
SG-MK7-AB-1800	13.44	
SG-MK7-AB-1900	14.05	
SG-MK7-AB-2000	14.65	
SG-MK7-AB-2200	15.86	
SG-MK7-AB-2400	17.07	
SG-MK7-AB-2500	17.68	

[#]Single Lug Set includes 2 x SG7-CH-L Heads, 2 x SG7-CH-R Heads and 4 x Bars

[^]Additional Bar lengths available on request